


**CEYLON
CINNAMON
STICKS /
QUILLS**

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QUILLS/STICKS GRADES

ALBA QUILLS

Alba is the most expensive Grade in Ceylon Cinnamon family; It is very slim in diameter where its gives an exotic aroma.

Diameter of quills mm, max : 6

ITEM#:20054300-A



CONTINENTAL QUILLS (C)

C5 Extra Special, C5 Special, C5, C4, & C3

This has a very good aroma & excellent shape and golden color.

Diameter of quills mm, max : 10 MM - 18 MM

ITEM#:20054300-C



MEXICAN QUILLS (M)

M5 SPECIAL, M5, & M4

M Grades evolve from the C5 Special Grade where C grades contain more fox hills.

Diameter of quills mm, max : 16 MM - 21 MM

ITEM#:20054300-M



HAMBURG QUILLS (H)

H1, H2 Special, H2, H3

Diameter of quills mm, max : 6

Diameter of quills mm, max : 21 MM

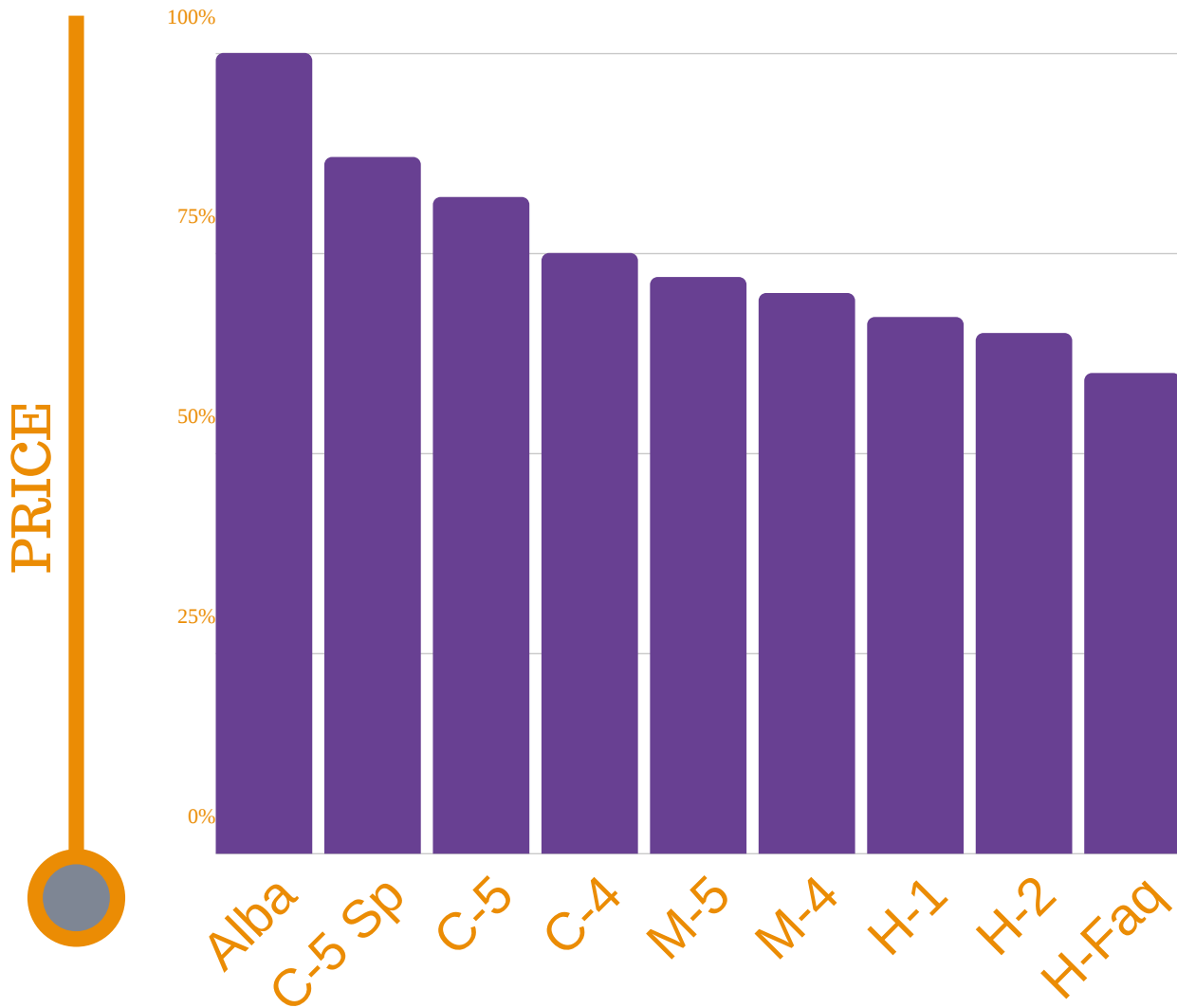
ITEM#:20054300-H



The inner bark of the cinnamon tree is used to make cinnamon quills. Cinnamon bark is sold in the form of quills (sticks), quillings (featherings).

Grading Cinnamon is based on the diameter of quills, number of quills per Kilogram and extent of foxing.

QUILLS/STICKS PRICING IDEA



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QUILLS/STICKS STANDARD

SLS 81: 2010 Sri Lanka Standard

Ceylon Cinnamon Grade	Diameter of quills mm, max	Number of whole quills (1050mm) per kg min	Extent of foxing % max
Alba	6	45	10
Continental			
C5 special	6	35	10
C5	10	31	10
C4	13	24	10
C3	16	22	15
C 0	17	20	20
	19	18	25
Mexican			
M5 special	16	22	50
M5	16	22	60
M4	16	18	60
Hamburg			
H1	23	11	25
H2	25	9	40
H3	38	7	60

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QUILLS/STICKS STANDARD

Cleanliness Specifications: American Spice Trade Association

Whole insect dead by count	Excreta mammalian by mg/lb	Excreta other by mg/lb	Mold % by weight	Insect infested % by weight	Extraneous matter % by weight
2	1	2.0	1.00	1.00	0.50

Defect Action Level: United States Food and Drug Administration for Ceylon Cinnamon

Cinnamon Whole	Mold (MPM – V32)	Average of 5% or more pieces by weight is moldy
	Insect filth (MPM – V 32)	Average of 5% or more pieces by weight are insect-infested
	Mammalian excreta (MPM – V32)	Average of 1 mg or more mammalian excreta per pound
Cinnamon Ground	Insect filth (AOAC 968'38B)	Average of 400 or more insect fragments per 50 grams
	Rodent filth (AOAC 968.38)	Average of 11 or more rodent hairs per 50 grams

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QUILLS/STICKS STANDARD

Maximum levels of heavy metals tolerated in spices and herbs: European Spice Association mg/kg

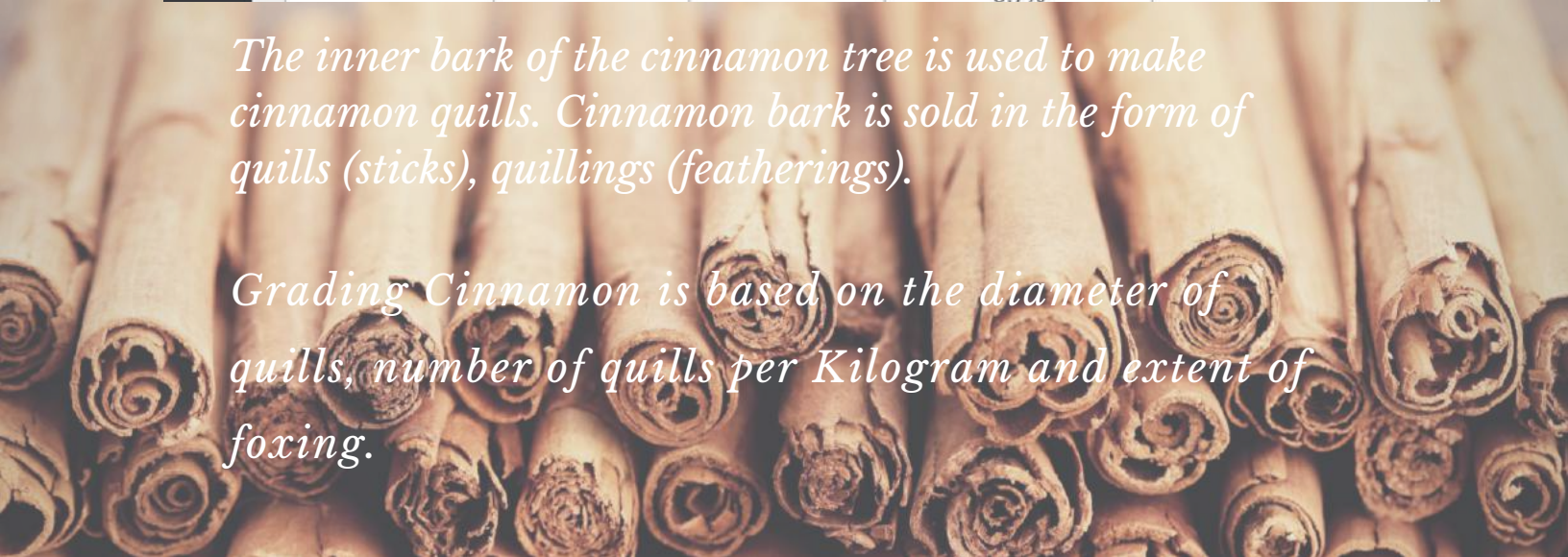
Heavy Metal	Max. Level (mg/kg)
Arsenic	5.00
Copper	20.0
Lead	10.0
Zinc	50.0

Characteristics	SLSI	ESA requirements	ISO-6539 : 1997 Requirements	SLSI / ISO Test Methods
Ash	5.0 % w/w (max)	7% w/w (max)	5% on dry basis max	SLS 186 : Part 5 ISO 928
Acid insoluble ash	1.0% w/w (max)	2% w/w (max)	1% (m/m) dry basis max	SLS 186 : Part 3 ISO 930
H2O %	15.0 w/w (max)	15 % w/w (max)	14% (m/m) max	SLS 186 : Part 4 ISO 939
Volatile Oil	1.0 ml/ 100g (min)	0.45 w/w (min)	ml/100g on dry basis min. Whole Cinnamon – 1% Ground Cinnamon – 0.7%	SLS 186 : Part 11 ISO 6571



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QUESTIONS

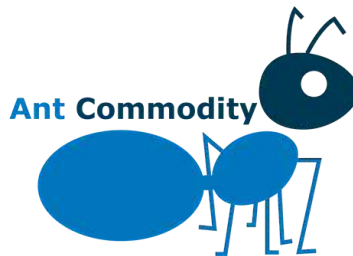
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